

POLYURETHAN POTTING GEL

TCR-J-PU-2C-LV-AR

dispensable / 2 parts / low viscosity

TCR-J-PU-2C-LV-AR is a 2-part addition cure polyurethan potting compound which is filled with thermally conductive fillers of high temperature stability. It is characterised by very good dielectric and mechanic properties and is suited for encapsulating electric and electronic parts such as transformers, capacitors, inductors, sensors, LEDs and can be moulded or dispensed under normal conditions at room temperature or in vacuum. Its rheologic behaviour allows for usage in geometries that are difficult to access.



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PROPERTIES

- Polyurethan
- Low viscosity
- 2 part addition cure
- Thermal conductivity: 1.5 W/mK
- Almost zero stress on components
- Dispensable or mouldable
- Solvent-free
- High resistivity against water and humidity
- Free of halogenated flame retardants

AVAILABILITY

- Tinplate container

APPLICATION EXAMPLES

Thermal link of:

- Inductors
 - Capacitors
 - LED
 - Battery packs
- For use in Automotive applications
/ Telecommunication / Controlling
units / Industrial PCs

Technical Data Sheet

PROPERTY	UNIT	CASTING RESIN	HARDENER
MATERIAL		Polyurethan	Aromatic Isocyanate
Colour		Blue	Brown
Density @ 22 °C	g/cm ³	2.35 – 2.45	1.20 – 1.25
Mixing Ratio	Weight		100 : 8
Viscosity (@ 22 °C, 10 rpm)	mPas	45,000 – 50,000	15 – 35
Viscosity (Mixed, @ 22 °C, 10 rpm)	mPas		3,500 – 5,000
Hardness	Shore D		40 – 50
Tensile Strength	psi		580
Elongation at Break	%		25
Water absorption (30 days @ 23 °C)	%		0.2
Young Modulus	kpsi		9.4
Coefficient of Thermal Expansion < T _g , TMA	1 x 10 ⁻⁶ /K		72.5
> T _g , TMA	1 x 10 ⁻⁶ /K		141.7
Curing Shrinkage	%		< 1
Pot Life (100g @ 22 °C / adjustable)	min		25 – 35
Curing Time @ 22 °C / Full chemical hardening	h / days		16 – 30 / 10 – 14
Shelf Life (from Date of Manufacturing, unopened @ 15 – 25 °C)	Months		6
Flammability (Equivalent)	UL 94		VO (1.5 mm)
RoHS Conformity	2015 / 863 / EU		Ja
Class of Insulation			F
TECHNICAL			
Thermal Conductivity	W/mK		1.5
Operating Temperature	°C		- 50 to + 160
Dielectric Strength	kV/mm		28
Volume Resistivity (@ 23 °C, 50% rel. H.)	Ohm - cm		1 x 10 ¹⁵
Dielectric Constant (ε _r)	@ 50 Hz / 1 kHz / 1 MHz @ 23 °C		5.6 / 4.5 / 3.9
Dielectric Loss Factor (tan δ)	@ 50 Hz @ 23 °C		0.09
Comparative Tracking Index (CTI)			600

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